

1909  
**SAGAMORE SPIRIT.**  
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# 8-YEAR-OLD RYE WHISKEY

LIMITED-AVAILABILITY

A very special whiskey, a long time in the making, this 8-Year-Old straight rye whiskey is a testament to the power of time.

**114.9**  
PROOF

**57.45%**  
ALC/VOL

**8**  
YEARS AGED



Dark chocolate, hazelnut, vanilla, gingerbread, peppercorn and spice that leaves a lasting finish.



Clove, cinnamon, orange spice, dark brown sugar, espresso beans, and a hint of cherry.



Aged for 8 years in new charred oak barrels.

*Small batch* Available in limited quantities | *Bottle* 750ml

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## 8-YEAR-OLD RYE WHISKEY

We took our straight rye whiskey and aged it in new charred American white oak barrels for 8 years, creating a complex spirit with notes of orange spice, clove, and espresso on the nose. This whiskey imparts a truly lasting finish—leaving lingering flavors of dark chocolate, peppercorn, and hazelnut. Our Sagamore Spirit Reserve Series celebrates the legacy of Maryland distilling, with an unyielding focus on excellence from start to finish.

## OUR MISSION IS TO INSPIRE A GLOBAL PASSION FOR MARYLAND RYE WHISKEY

### WHAT IS MARYLAND-STYLE RYE WHISKEY?



Proofed with  
limestone-  
filtered water



Corn in  
mash bill



Complex yet  
approachable



Peppery  
finish

### 750ML BOTTLE & SHIPPER



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