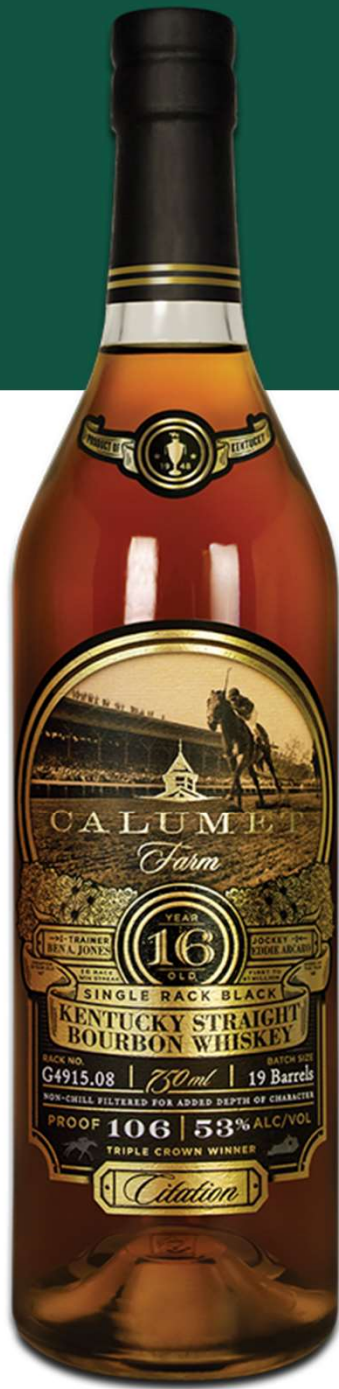


CALUMET
Farm
KENTUCKY STRAIGHT
BOURBON WHISKEY



16 YEAR OLD

19 BARRELS
BATCHED

106 | **53%**
PROOF | ALC/VOL

2022
LEGACY RELEASE

Citation

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BOURBON DETAILS

Barreled Date | March 2006

Distilled/Aging Location | Bardstown, Kentucky

Batch Size | 19 Barrels (ea.)

Filtration | Non-Chill Filtered

Potency | 106 Proof (53% Alc/Vol)

Mash Bill | 74% Corn, 18% Rye, 8% Malted Barley

Bottled By | Three Springs Bottling Company, Bowling Green, KY

TASTING NOTES

Color | Deep mahogany with dark red shadows and golden highlights

Nose | Upon Uncorking: Beginning notes of woody-char and smoke subside to reveal softer scents of toasted almonds and fresh-cut summer hay

Nose | After Breathing: As the spirit opens up, lighter notes of citrus and orange mix with darker floral and cherry scents to complete the experience

Taste | Notes of saturated-oak and warm rye spice open the palate, allowing flavors of cherries, dark fruits, and baking spice to present fully - Fresh baked bread, toasted toffee, and a light corn meal dryness round out the rich flavors

Finish | Imparting a lighter than expected finish, this spirit's bold flavors give way to a subtle warmth, notes of toasted grains, and a smokiness that proceed the mellowing of wood sugars and oak