

1909
SAGAMORE SPIRIT
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SAGAMORE SPIRIT RYE WHISKEY

Sagamore Spirit Rye Whiskey is a blend of two straight rye mash bills, aged 4 to 6 years in high-char American oak barrels. The first is a high-rye, which adds notes of cinnamon and clove, and the second, a low-rye, contributes notes of caramel, honey, and citrus peel. The final spirit is proofed with limestone-filtered water from our spring house built in 1909 and represents our team's thoughtful approach to crafting a classic Maryland-style rye whiskey.

83
PROOF

41.5%
ALC/VOL

4-6
YEARS AGED



Traditional Maryland-style rye whiskey. Candied dried orange peel with notes of clove and nutmeg. Lingering hints of walnut and brown sugar to finish.



Vanilla, caramel, and baking spices.



Golden straw.

Bottle 750ml & 375ml | *Case* 6x750ml & 12x375ml

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OUR STORY

Sagamore Spirit is driven to craft the world's best rye whiskey. The legacy of Maryland Rye grounds us, but it's today's whiskey lovers across the globe who inspire us. We believe it's time for a modern approach to American Whiskey, one that prioritizes an impactful grain to glass process, a connection to community, and a determination to create the greatest rye whiskey imaginable. The Spirit of Sagamore lives in our award-winning products and disciplined pursuit of excellence.



**OUR MISSION IS TO INSPIRE
 A GLOBAL PASSION FOR
 MARYLAND RYE WHISKEY**

**WHAT IS MARYLAND-STYLE
 RYE WHISKEY?**



Proofed with limestone-filtered water



Corn in mash bill



Complex yet approachable



Peppery finish



750ML BOTTLE & SHIPPER



375ML BOTTLE & SHIPPER



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