

1909  
**SAGAMORE SPIRIT.**  
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# DOUBLE OAK RYE WHISKEY



After aging our straight rye whiskey for 4 to 5 years in high-char new American oak barrels, our distillers transfer the aged whiskey into toasted wave stave barrels for an additional 18 months. The increased surface area of the low-char, medium-plus-toast staves imparts Double Oak's delightful caramel, toffee, hazelnut, and toasted coconut. Our classic Maryland-style rye whiskey is reimagined through this innovative aging process and then proofed with limestone-filtered water from our spring house built in 1909. The final spirit is a shining example of old meeting new.

**96.6**  
PROOF

**48.3%**  
ALC/VOL

**6+**  
YEARS AGED



Smooth caramel and rich toasted coconut. Nutty flavors of hazelnut and pecan meld perfectly with vanilla and caramel.



Baking spices, dried orange peel, and warm cinnamon.



Golden amber.

*Bottle* 750ml | *Case* 6x750ml

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## OUR STORY

Sagamore Spirit is driven to craft the world's best rye whiskey. The legacy of Maryland Rye grounds us, but it's today's whiskey lovers across the globe who inspire us. We believe it's time for a modern approach to American Whiskey, one that prioritizes an impactful grain to glass process, a connection to community, and a determination to create the greatest rye whiskey imaginable. The Spirit of Sagamore lives in our award-winning products and disciplined pursuit of excellence.



## OUR MISSION IS TO INSPIRE A GLOBAL PASSION FOR MARYLAND RYE WHISKEY



## WHAT IS MARYLAND-STYLE RYE WHISKEY?



Proofed with limestone-filtered water



Corn in mash bill



Complex yet approachable



Peppery finish



## 750ML BOTTLE & SHIPPER



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