### 1909 SAGAMORE SPIRIT.



## **TEQUILA** FINISH

#### LIMITED-AVAILABILITY

We finished our straight rye whiskey in Extra Añejo Tequila barrels. The result is remarkably unique tequila finished whiskey with notes of agave and vanilla on the nose and honey, peppercorn and orange citrus to taste. Pairing tequila and whiskey is always a risky move, but this was a risk worth the reward.

**PROOF** 

**49**%

4-5 ALC/VOL YEARS AGED



Rich agave and sweet notes of honey paired with bitter orange, dried fig with floral notes. Spicy peppercorn creates a lasting finish.



Agave, citrus zest, spice, peppercorn, vanilla, with a warm oak finish.



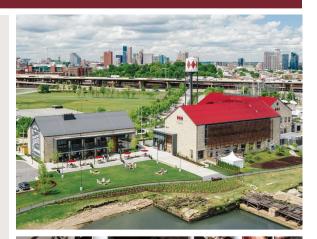
Finished in Extra Añejo Tequila barrels.

Small batch Available in limited quantities | Bottle 750ml

# SAGAMORE SPIRIT.

#### SAGAMORE RESERVE SERIES

Inspired by America's original risk-takers and history-makers, our Sagamore Reserve Distiller's Select Series celebrates the innovative traditions of Maryland distilling. Unique springfed water makes this whiskey authentically Sagamore, while a final finishing process makes each sip complex and distinctive. Distiller's Select Tequila Finish is an unconventional collaboration that celebrates the best of both spirits.



#### OUR MISSION IS TO INSPIRE A GLOBAL PASSION FOR MARYLAND RYE WHISKEY

## WHAT IS MARYLAND-STYLE RYE WHISKEY?



Proofed with limestone-filtered water



Corn in mash bill



Approachable & smooth



Peppery finish





#### **750ML BOTTLE & SHIPPER**





SAGAMORESPIRIT.COM



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