

1909
SAGAMORE SPIRIT.
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RUM CASK FINISH

LIMITED-AVAILABILITY

This second iteration of our Rum Cask Finish Rye Whiskey celebrates the innovation and creativity of our Sagamore Spirit Reserve Series.

98
PROOF

49%
ALC/VOL

5+
YEARS AGED



Demerara sugar, ripe banana, passion fruit, spiced pineapple, vanilla, dried florals, peanut brittle, and cinnamon bark on the palate with a peppery finish.



Tropical fruits, ripe banana, pineapple, brûléed sugar, toasted coconut, citrus peel, molasses, Demerara sugar, spice cake, and dried florals



Finished in South American and Jamaican rum barrels.

Small batch Available in limited quantities | *Bottle* 750ml

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RUM CASK FINISH RYE WHISKEY

We aged our 5- and 6-year-old straight rye whiskies in hand-selected barrels from South America and Jamaica for an additional 10 months and then blended them back together. The Jamaican rum barrels contribute notes of ripe banana and bright pineapple, balanced by the rich vanilla and brûléed sugar character of the South American rum barrels—a unique combination enhancing the spice of our rye.



OUR MISSION IS TO INSPIRE A GLOBAL PASSION FOR MARYLAND RYE WHISKEY

WHAT IS MARYLAND-STYLE RYE WHISKEY?



Proofed with limestone-filtered water



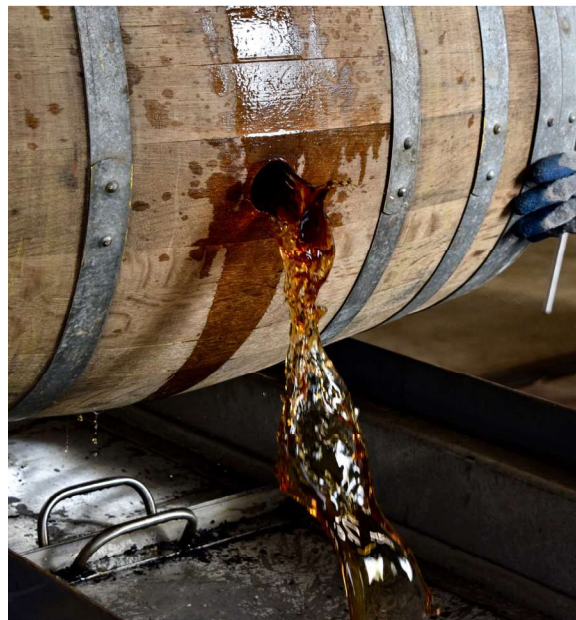
Corn in mash bill



Complex yet approachable



Peppery finish



750ML BOTTLE & SHIPPER



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