



Declaration™

Classic American™

STRAIGHT RYE WHISKEY®

In 19th century America, distillation technology was limited, and most whiskeys were sold right out of the barrel, filtering out only the char pieces. Over time, paper, chill, and charcoal filters were added to the bottling process to eliminate the particles. Inadvertently, these filters also eliminated oils from which part of the whiskey's flavor is derived.

To achieve that authentic barrel taste, Declaration only uses silk filters which eliminate particles without sacrificing flavor. The bottle's end flavor profile is as close as possible to that of the barrel's.

Our hand crafted whiskey is naturally aged for 6 years in new charred American oak barrels custom made with hand selected staves.

Hand bottled in small batches and non-chilled filtered to ensure full flavor.

SIX DISTILLING STEPS AND WHAT WE CHANGED FOR THE BETTER:

- ◆ **WATER** Changed the 19th century unfiltered disease carrying water to filtered water.
- ◆ **MATURATION** Changed the 19th century 48 gallon barrels to 53 gallon barrels with minimal effect.
- ◆ **GRAIN** Changed the authentic organic heirloom grains to prevent the cost from driving up to over \$100 per bottle.
- ◆ **BOTTLING** Remains unchanged.
- ◆ **DISTILLING** Changed to a computerized distilling process to ensure nothing is over cooked.
- ◆ **SILK FILTRATION** Changed to silk filters which provides the most authentic flavor profile from the barrel.

- ✓ Classic 19th century style (pre-prohibition or whiskey from the frontier).
- ✓ Non Chill, Non Charcoal, Non Paper filter provides authentic flavor profile.
- ✓ Authentic barrel taste.

STRAIGHT RYE WHISKEY

750 ML | 45% ALC / 90 PROOF | UPC: 7 20260 06399 6 | SCC: 1 07 20260 06399 3

UNITS/CASE	CASE WEIGHT	CASE SIZE (L X W X H)	CASES/PALLET	CASE/LAYER	# OF LAYERS	PALLET WEIGHT	CUBE OF PALLET (L X W X H)
6	20.6 lb	10.5 x 5.5 x 11	140	28	5	2,884 lb	48 x 40 x 56

CRAFTED AND BOTTLED BY PREMIERE DISTILLERY, GURNEE, ILLINOIS | PLEASE REMEMBER TO DRINK DECLARATION™ RESPONSIBLY